创建文件 startup.bat

net start OracleCSService  
 set oracle\_sid=+asm  
 net start OracleASMService+ASM  
 set nls\_lang=AMERICAN\_AMERICA.ZHS16GBK  
 D:\oracle\product\10.2.0\db\_1\BIN\sqlplus / as sysdba @c:\startup.sql  
 set oracle\_sid=lei  
 net start OracleServiceLEI  
 set nls\_lang=AMERICAN\_AMERICA.ZHS16GBK  
 D:\oracle\product\10.2.0\db\_1\BIN\sqlplus / as sysdba @c:\startup.sql

创建文件 startup.sql（这个需要吗？==》需要，如下图，默认instance随服务启动而启动，如果不是则需要手动startup）

startup

exit

将快捷方式》放到开始菜单》启动里

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